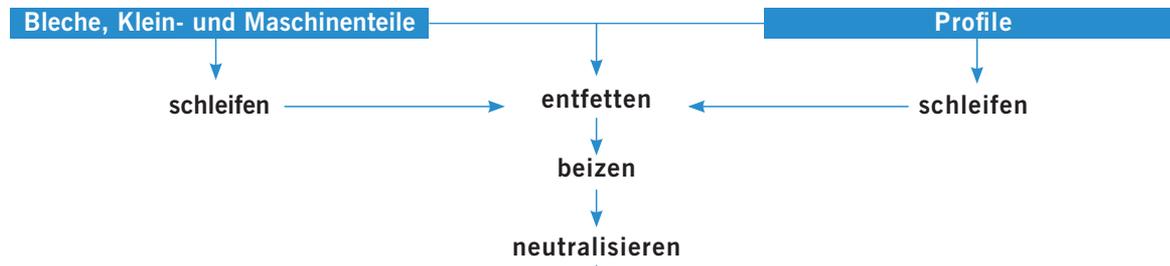
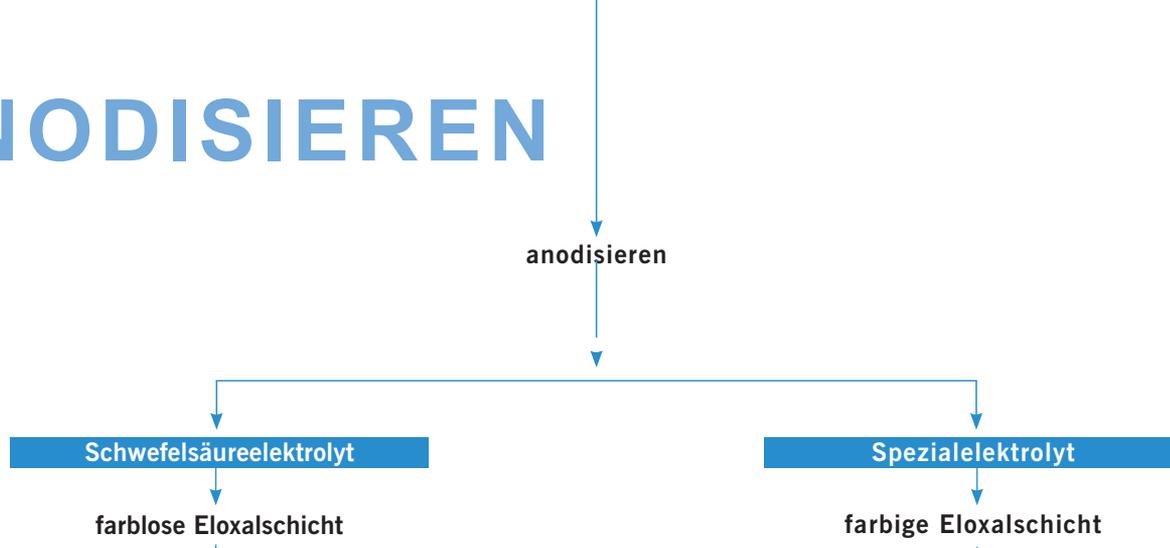


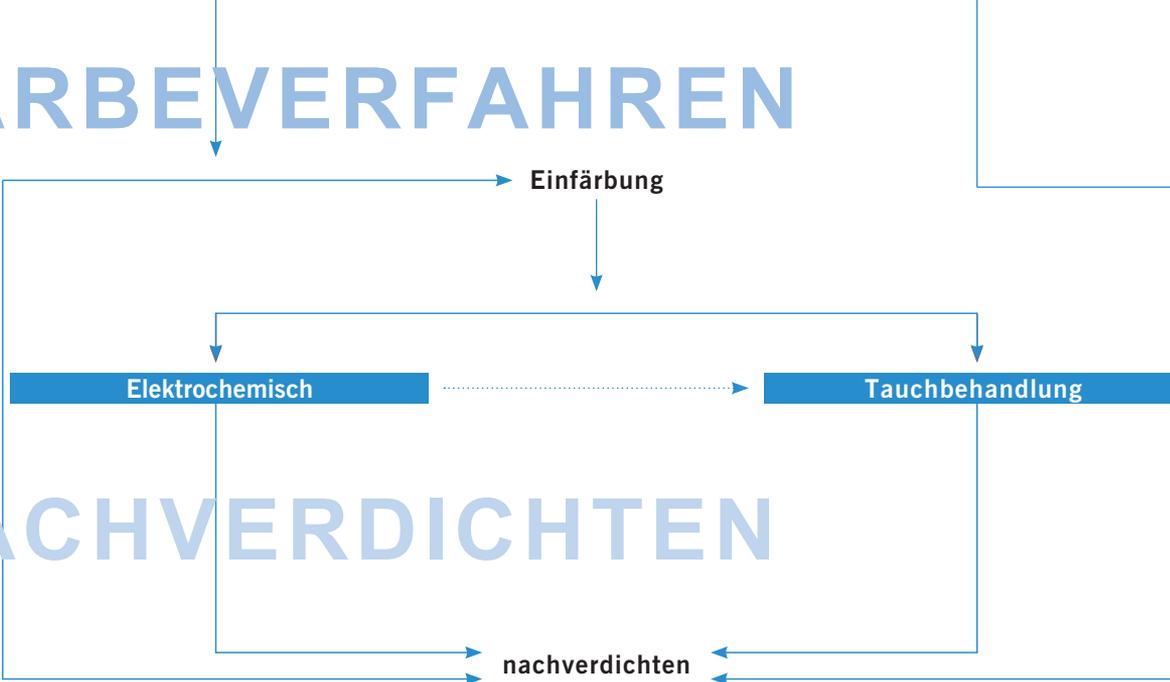
# VORBEHANDLUNG



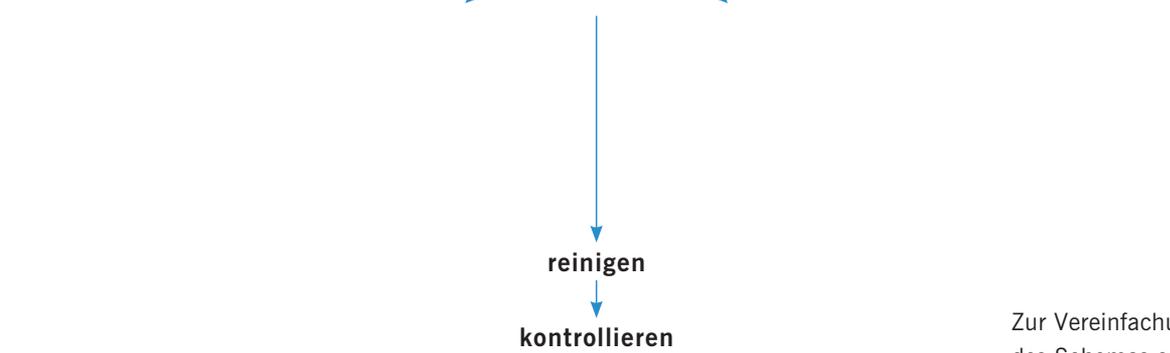
# ANODISIEREN



# FÄRBEVERFAHREN



# NACHVERDICHTEN



Zur Vereinfachung des Schemas sind alle Spüloperationen weggelassen worden.